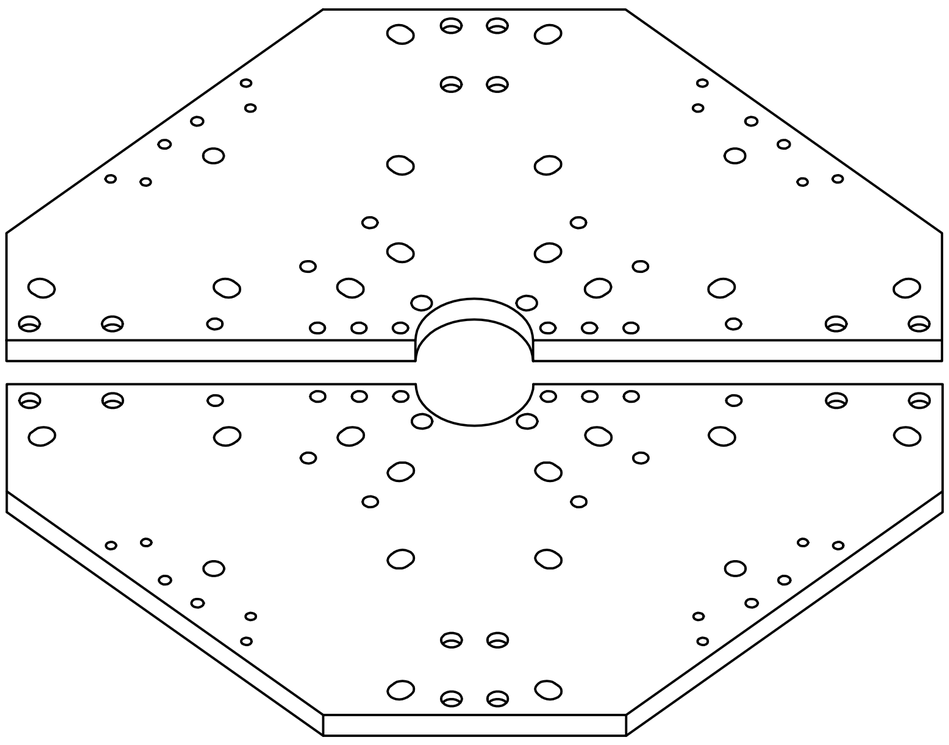
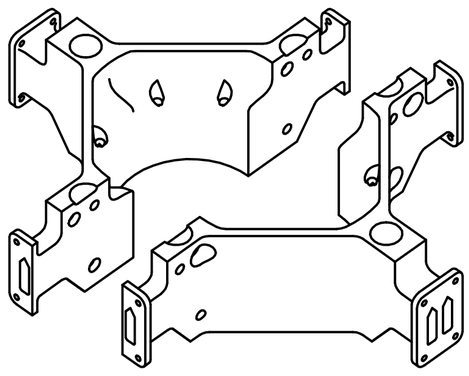
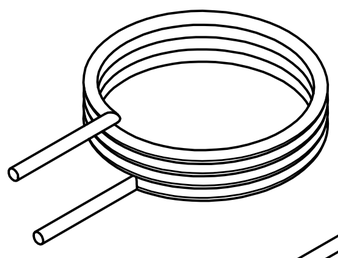


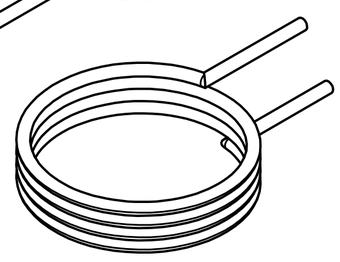
End plate - two halves
Countersink pointing towards magnets



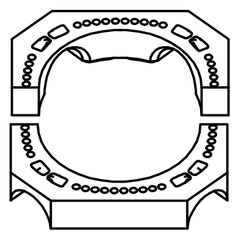
End cap - two halves



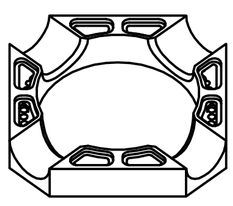
Upper gate coil
36 turns
Right handed
Lead tabs pointing to "SW"



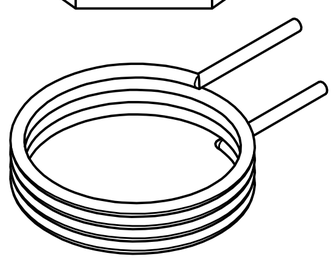
Upper booster coil
42 turns
Left handed
Lead tabs pointing to "NE"



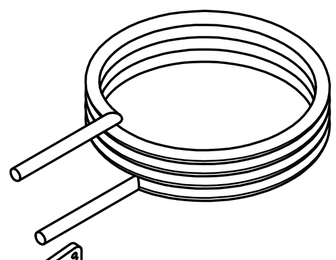
Mid spacer - two halves



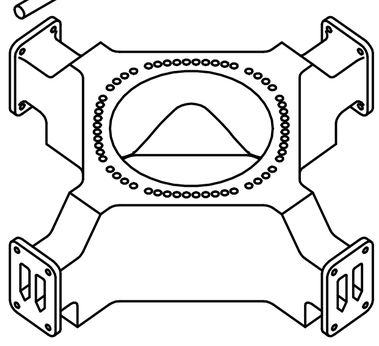
Mid spacer - one piece



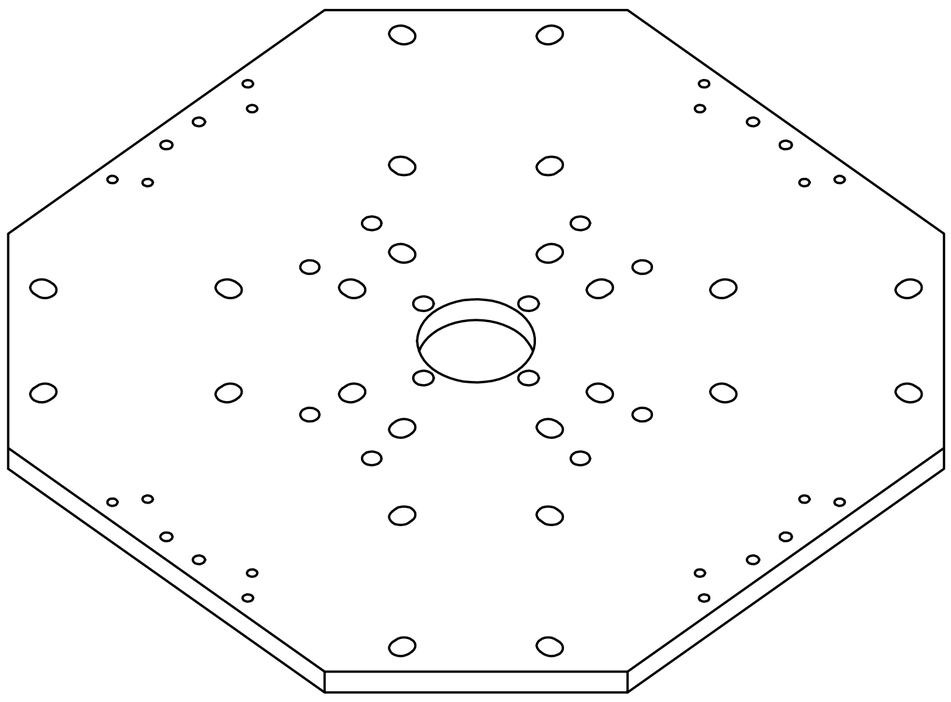
Lower booster coil
42 turns
Left handed
Lead tabs pointing to "NE"



Lower gate coil
36 turns
Right handed
Lead tabs pointing to "SW"



End cap - one piece



End plate - one piece

DRAWN Chukman	9/13/2024			
CHECKED		TITLE		
QA				
MFG				
APPROVED		SIZE D	DWG NO coil stack	REV
		SCALE 1 : 1	SHEET 1 OF 1	